(2nd SET NOT SHOWN FOR CLARITY)

MOBILE CABINET
ASSEMBLY INSTRUCTIONS

NO: 531000-66ASY		
SCALE: N.T.S.	DATE: 5/17/06	
DWG BY: SLD	CHK BY: CLH	
PATH: F00\CASTER CHANNEL		

REV	DATE	DESCRIPTION OF LAST REVISION	BY	CHK
A	5/17/06	ISSUED	SLD	CLH
B	10/15/07	REMOVED DUPLICATE DRAWING NUMBER	PeS	
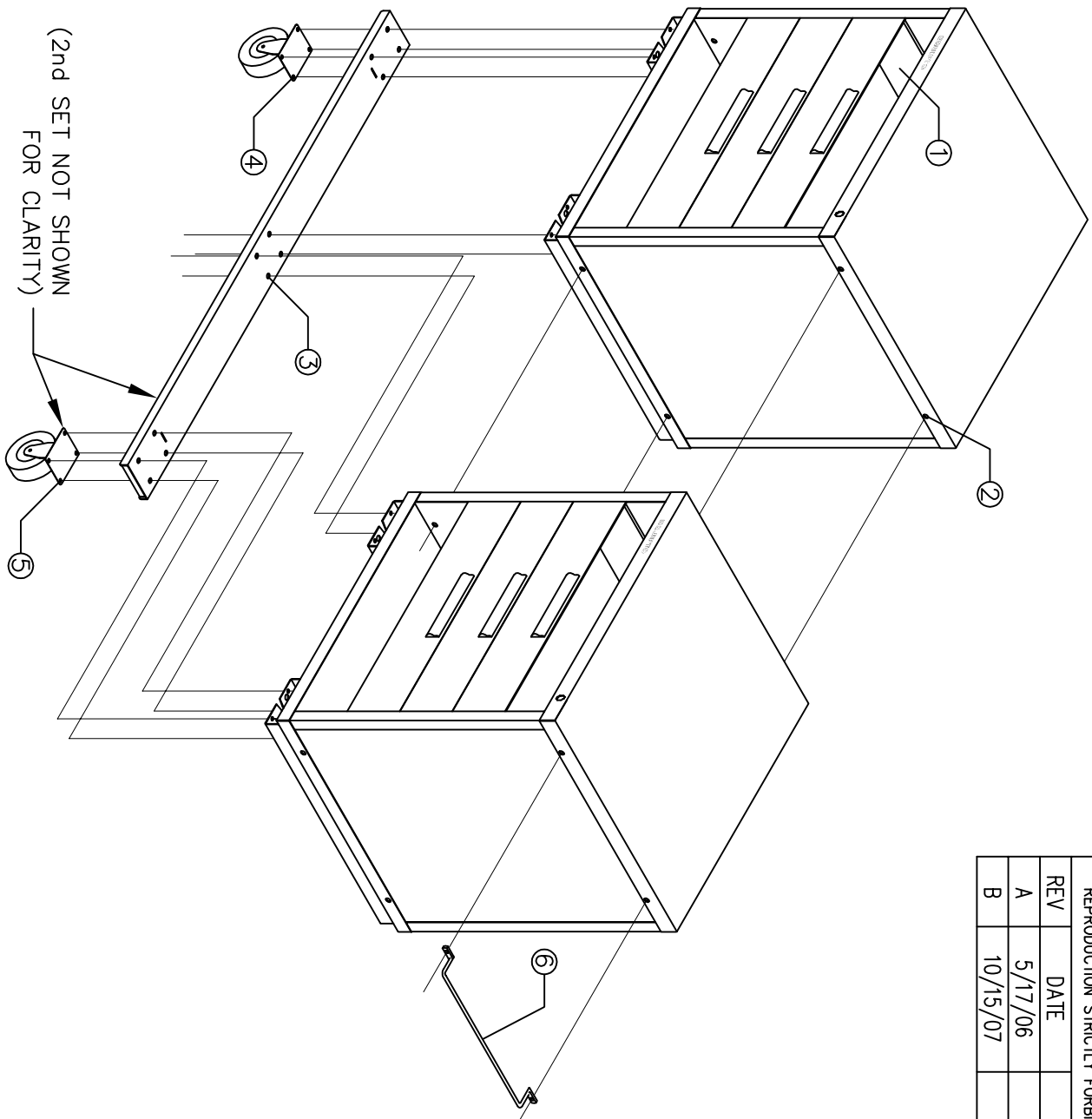
① REMOVE THE TOP AND BOTTOM DRAWERS OF BOTH CABINET UNITS.

② ALIGN CABINET UNITS AND BOLT TOGETHER THRU (2) TOP AND (2) BOTTOM HOLES WITH 5/16-18x3/4" HARDWARE, FLAT WASHER AND WHIZZ NUT, AND TIGHTEN.

③ LAY CABINETS ON BACK AND ATTACH (2) CASTER CHANNELS TO THE HOLES OF EACH CABINET LIFTING CHANNEL (FRONT AND BACK AS SHOWN) WITH 5/16-18x3/4" HARDWARE, FLAT WASHER AND WHIZZ NUT, AND TIGHTEN.

④ ATTACH (2) RIGID CASTERS TO THE FRONT OF THE UNIT. BOLT THRU THE CASTER PLATE AND CASTER CHANNEL INTO THE CABINET LIFTING CHANNEL WITH 5/16-18x2" HARDWARE, FLAT WASHER AND WHIZZ NUT AND TIGHTEN.

⑤ ATTACH (2) SWIVEL CASTERS TO THE PUSHING END OF THE UNIT. BOLT THRU THE CASTER PLATE AND CASTER CHANNEL INTO THE CABINET LIFTING CHANNEL WITH 5/16-18x2" HARDWARE, FLAT WASHER AND WHIZZ NUT, AND TIGHTEN. BOTH SWIVEL CASTERS MUST BE ON THE SAME END.

⑥ STAND THE MOBILE CABINET UPRIGHT AND ATTACH THE HANDLE TO THE END OF THE UNIT ABOVE THE SWIVEL CASTERS WITH 5/16-18x3/4" HARDWARE, FLAT WASHER AND WHIZZ NUT, AND TIGHTEN.

⑦ REPLACE THE TOP AND BOTTOM DRAWERS.